



Dart Aerospace Ltd.
1270 Aberdeen St
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RBE117-15004W6-13
Job Sheet 203798



Part No: RBE117-15004W6-13

Job Qty: 4 pcs

Part Name: Thrust Piece 2



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/19

Job Tracking No:

Due Date: 1/13/20

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG RBE117-15004W6 Rev.B IPP Rev. A 18.12.20 New issue DP Verify DD/IPP Rev. B 19.06.07 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	SL-154 - 1	4		1/13/20	1.00	2.00	SL-154 - 1		JRP 1/12/03
	pcs								
110	QC 2	4		1/13/20	0.00	0.00	QC 2 - 1		JRP 1/12/03
	pcs						QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		JRP 1/12/03
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		



Container No: S236308



Part: RBE117 - 15004W6 - 13

Job No: 203798

Serial No/Batch: S236308

Revision: B

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 11/29/19

Plex 11/27/19 12:54 PM Dart.Renwick.Jennifer

					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
112 Conventional Lathe - 1 - B4B	4 pcs	1/13/20	0.00 0.80		Conventional Mill - 1 - B4B	
					Conventional Mill - 2 - B4B	<i>1/19/12/4</i>
114 QC 2	4 pcs	1/13/20	0.00 0.00		QC 2 - 1	
					QC 2 - 12	
					QC 2 - 14	
					QC 2 - 17	
					QC 2 - 19	
					QC 2 - 2	
					QC 2 - 20	
					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	
					QC 2 - 50	
					QC 2 - 51	
					QC 2 - 52	
					QC 2 - 57	
					QC 2 - 62	
					QC 2 - 63	<i>1/19/12/4</i>
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
120 QC 8	4 pcs	1/13/20	0.00 0.00		QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	<i>mm 1/19/12/65</i>
					QC 8 - 58	
					QC 8 - 8	

				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
130	Packaging 3-1 - Stock - B4B	4 pcs	1/13/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
140	QC 21 - SA	4 pcs	1/13/20	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70

DAS

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9-89

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DEC 06 2019

Part Op 100 - 1-Machine as per folio FC557 FOLIO REV: AA DWG REV: A 2-Deburr
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 112 - -Machine as per DWG
 114 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - Identify as per dwg & Stock Location: _____
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8497K411	Acetal Rod, White, 1-3/4" Diameter, 4 ft Long	.5400 ft (.135 ea)	100-SL-154 - 1	<u>5162401</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-SL-154 - 1	8497K411	1	3	0

Part Specifications

Specifications could not be found.

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